

Custom Multi-hole Probes

Our manufacturing technology enables us to produce nearly any feasible probe geometry. We can adapt the probe to fit your needs. Just send us the desired geometry or details on the problem you wish to solve and we will work with you to achieve your goals.

The lob nozzle (left) was 3D-printed in Cobalt-Chrome and surface treated to obtain up to a mirror surface finish. Several pressure and temperature channels are integrated into the nozzle, allowing for flow data to be determined simultaneously in multiple locations for the exhaust gas flow behind a thruster.



Details

Do you have a special geometry in mind for a probe for a particular task or want to improve the quality of your measurement? Do you have components requiring a very complex inner channel structure that are not realizable with traditional manufacturing methods? Our innovative additive manufacturing method makes it possible to produce nearly any probe geometry or other component. Furthermore, products like thermocouples can be easily integrated into Vectoflow probes.

Specifications

| Custom Multi-hole probes | |
|-------------------------------|---|
| Geometry | TBD by customer |
| Number of pressure holes | TBD by customer |
| Size | TBD by customer |
| Min. tip diameter | 1.2 mm |
| Tip geometry | TBD by customer |
| Material | Stainless steel, Titanium, Inconel, Cobalt-Chrome, plastics |
| Mounting method | TBD by customer |
| Connections | TBD by customer |
| Reference | TBD by customer |
| Temperature range | Up to 1000°C (1800 °F) |
| Angle measurement range | ± 160° (depending on number of holes) |
| Angle measurement accuracy | Less than ± 1° |
| Velocity measurement range | 3 m/s (10 ft/s) up to Mach 2.0 |
| Velocity measurement accuracy | Less than ± 1 m/s (3 ft/s) |
| Max. frequency resolution | Up to 50 Hz (dependent on probe geometry, frequency calibration possible) |

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